

## **Industrial Planning and Scheduling**

My Checklist. Each project a little different but with the main headers as shown.

1. SITE PLANNING
  - Vessels
    - i. Columns
    - ii. Tanks
    - iii. Cooling Tower
  - Hazards Review and placements
2. FOUNDATION PLAN
  - Borings
  - Foundation recommendations
  - Deep foundations
3. ROADWAYS
4. UNDERGROUND UTILITIES
  - Water
  - Fire protection
  - Pipe lines
5. ABOVE GROUND UTILITIES
6. TANK FARMS
7. COOLERS/HEATER
8. REFRIGERATION SYSTEMS
9. REFORMERS
10. ECONOMIZERS
11. FIRE SUPPRESSION/ FIRE PROOFING SYSTEMS
12. COOLING TOWERS
13. UTILITIES IN PIPE RACKS
14. PROCESS LINES IN PIPE RACKS
15. PIPE RACKS
16. PROCESS DESIGN/OPERATIONS PROCEDURES
17. MAINTENANCE PROCEDURES
18. PIPE ISO SYSTEMS
19. INSTRUMENTATION SYSTEMS
20. POWER SYSTEMS
21. CONVEYING SYSTEMS
22. DRYERS
23. SCHEDULING & PLANNING
24. LONG TERM DELIVERY ITEMS
25. LIGHTING
26. EMERGENCY ALARM SYSTEM
27. FUGITIVE EMISSION MONITORING SYSTEM

## 1. SITE PLANNING

- Titles
- Contaminants
- Archeological study
- Soil testing/samples, 30 to 170+ feet depth
- Conceptual setting plan based on equipment layout
  - i. Hazards reviews, equipment spacing and setting
- Roadway conceptual
- Site Drainage
  - i. Storm water
  - ii. Retention
  - iii. Detention
  - iv. Monitoring
- Underground utilities
  - i. Fire Suppression water
    - 1. Thrust design
    - 2. Fire monitors
    - 3. Deluge systems
    - 4. Isolation valves
  - ii. Pipe Lines
    - 1. Cathode and Anode
  - iii. Well Water

## 2. FOUNDATION PLAN

- Geotechnical Reports and recommended piles, drill piers, pile caps etc.
- Tanks
  - i. Size
  - ii. Weight
  - iii. Wind loading
- Columns
  - i. Weight
  - ii. Wind loading
  - iii. Deep foundations
- Pumps
  - i. Mechanical pads
  - ii. Vibration
  - iii. Weight
- Cooling Tower
  - i. Size
  - ii. Pumps
  - iii. Sumps
  - iv. Weight
- Transformer pads
- Light poles

- Structure
- Pipe Racks
- Control Room
- MCC Room
- Compressors
- Other equipment, too many to list here; all are dependent upon the project type; there are literally thousands of different types of equipment. Other equipment could include: Cat Crackers, Large storage, Cold Boxes, Expanders, Reformers, Cryogenic Storage, Centrifuges, etc; an innumerable list.

### 3. ROADWAYS

- Designed to interstate specifications due to heavy traffic in turn-around, etc. with wide shoulders both sides of each road. Heavy 18 wheeler, forklift and

### 4. UNDERGROUND UTILITIES

- Water
- Fire suppression water
- Pipe lines
- Refrigerant lines

### 5. ABOVE GROUND UTILITIES

- Steam
- Water
- Air
- Nitrogen
- Instrument air

### 6. TANK FARMS

- Day tanks
- Batch tanks
- Raw material tanks

### 7. COOLERS/HEATERS

### 8. REFRIGERATION SYSTEMS

- Process coolers and chillers

### 9. FIRE SUPPRESSION/FIRE PROOFING SYSTEMS

- Internal deluge system
  - Bins
  - Columns
  - Tanks
- Sprinkler systems
  - At and around columns
  - At decks
- Fire monitors
- Suppression in MCC
- Suppression in Control Rooms
- Structural fire proofing

## 10. COOLING TOWERS

- Sumps
- Foundation
- Structure
- Piles
- Chemical additive pads
- Chemical additive tanks
- Chemical additive pumps
- Cooling tower structure
- Cooling tower fans
- Power to pumps
- Power to fans
- Power at chemical additive tanks
- Lights

## 11. UTILITIES IN PIPE RACKS

## 12. PROCESS LINES IN PIPE RACKS

## 13. PIPE RACKS

- Structure design
- Bridges and clearances over roadways
- Loading
- Future additional loading

## 14. PROCESS DESIGN/OPERATIONS PROCEDURES

## 15. MAINTENANCE PROCEDURES

## 16. PIPE ISO SYSTEMS

- Utilities
  - i. Water
  - ii. Air
- Process

## 17. INSTRUMENTATION SYSTEMS

- Level
- Flow
- Temperature
- Nuclear
- Delta pressure

## 18. POWER SYSTEMS

- Incoming power supply requirements
  - i. High voltage
  - ii. Transformers
  - iii. Switches
  - iv. 3 phase
  - v. 600v
  - vi. 440v
  - vii. 120v
  - viii. DCV systems

- MCC room
- Control Room
- Field switches
- Emergency power backup
- Grounding

#### 19. SCHEDULING & PLANNING

- Site plan
- Site work
- Foundations (Piles or piers) and pile caps
- Underground utilities
- Pipe racks
- Multi-level structures packages
  - i. Structure
  - ii. Stairwells, fixed
  - iii. Ladders, fixed caged, etc.
  - iv. Platforms
  - v. Decking
  - vi. Handrails, fixed, angular, etc.
- Electrical
- Instrumentation
- Mechanical
- Pipe fitting
- Boiler makers
- Welders
- Long term deliveries
  - i. Reactors
  - ii. Pumps
  - iii. Columns
  - iv. Tanks
  - v. Scrubbers
  - vi. Flares
  - vii. Hot oil heaters
  - viii. Incinerators
  - ix. Boilers
  - x. Special equipment
  - xi. Multiple ISOs
  - xii. Instrumentation

#### 20. LONG TERM DELIVERY ITEMS

- Tanks
  - i. Nozzles
  - ii. Ladders
  - iii. Platforms
  - iv. Man-ways
  - v. Agitators
  - vi. Baffles

- vii. Vortex breakers
- viii. Weld Procedure
- ix. NDE/NDT
- x. Stress relief
- xi. PWHT
- xii. Pre-Heat
- xiii. Corrosion allowances
- Columns
  - i. Pressure rating
  - ii. Nozzles
  - iii. Man-ways
  - iv. Decking
  - v. Ladders
  - vi. Platforms
  - vii. Trays
  - viii. Packing
  - ix. Inner coolers/condensers
  - x. Reboilers
  - xi. Coolers
  - xii. Condensers
  - xiii. PSVs
  - xiv. Vacuum systems
  - xv. Motive vapor jet systems
  - xvi. Stress relief
  - xvii. Materials of Construction
  - xviii. Weld Procedure
  - xix. PWHT
  - xx. NDE/NDT
  - xxi. Corrosion allowances
- Reactors
  - i. Pressure rating
  - ii. Nozzles
  - iii. May-ways
  - iv. Platforms
  - v. Ladders
  - vi. Decking
  - vii. Agitators
  - viii. Baffles
  - ix. Vortex breakers
  - x. Cooling or heating jackets
  - xi. Name plates
  - xii. Support legs
  - xiii. Support cradles
  - xiv. Re-pads
  - xv. Spargers
  - xvi. Materials Of Construction

1. Stainless steel
  2. Glass lined
  3. Hastelloy
  4. Inconel
  5. Monel
  6. Incolloy
  7. Carbon steel, SMLS, BE Etc.
  8. All the carbon classes
  9. Chrome
- Pipe isos
  - W

21. LIGHTING

22. EMERGENCY ALARM SYSTEM

23. FUGITIVE EMISSION MONITORING SYSTEM

24. WASTE WATER SYSTEMS

25. RAIL SYSTEMS